

INDEX R200



Product code	92-000366
Manufacturer	INDEX
Model	R200
Type	CNC turn-/mill center
Condition	Used machine
Control	Siemens C200-4D SolutionLine
Year of manuf.	Retrofit

In general

Chuck diameter	175 mm
Power (100% / 40% ED)	20 / 24 kW
Torque (100% / 40% ED)	135 / 190 Nm
Bar capacity main spindle	65 mm
Bar capacity subspindel GS	65 mm
Rotational range	5.000 rpm

Toolcarrier I (X/Y/B)

Technology	motor milling spindel
Speed	18,000 rpm
Tool changer with chain magazine capacity	80
Tool holder	HSK 40
Tool station	2 x 3 VDI25 for fixed tool holder

Toolcarrier II (Y/B)

Technology	motor milling spindel
Speed	18,000 rpm
Tool changer with chain magazine capacity	80
Tool holder	HSK 40
Tool station	2 x 3 VDI25 for fixed tool holder

Equipment / Accessories:

Chip management	Slat-band chip conveyor
Coolant management	coolant tank with 8bar, 20bar and 80bar pump
Part removal	portal, with conveyor belt
Main and counter spindle	1 clamping pressure device
Spindle cooling	cooling unit for spindles and the cabinet