

Hanwha XD38II



Product code	89-001423
Manufacturer	Hanwha
Model	XD38II
Type	CNC swiss type lathe
Condition	Used machine
Control	Fanuc 31i-B
Year of manuf.	2018

Mainspindle

Technology
 Speed (max.)
 Power (max.)
 Barcapacity
 Turning diam.
 Movement in Z (Longturning mode)
 Workpiececlamping
 Guide Bush

Motorspindle
 6,500 rpm
 7.5 kW
 38 mm
 38 mm
 450 mm
 Collet chuck (Typ 173E)
 Running synchronously (Type T229)

Subspindle

Technology
 Speed (max.)
 Power (max.)
 Workpiececlamping
 Ejector

Motorspindle
 6,500 rpm
 5.5 kW
 Collet chuck (Type 173E)
 Pneumatic

Linearslide

Number of stations lathe tools
 Taper
 Number of stations cross drilling unit
 Taper
 Number of stations front drilling unit
 Taper
 Tooldrive

5
 16 x 16 mm
 5
 ER20
 5
 Ø32 mm
 6,000 U/min, 2.2 kW

Crossslide

Number of stations
 Taper
 Millingoperations

2
 ER20
 Tooldrive

Rear attachment

Number of stations	4
Taper	Ø32 mm
Millingoperations	Tooldrive

Equipment

Chipmanagement	Chip conveyor
Coolingmanagement	Internal cooling unit with filter and high-pressure, 100 bar
Raw-material feed	Barloader, FMB LSK 38/3200
Finished-part-removal I	Conveyor belt with collection tray
Finished-part-removal II	Discharge table behind Subspindle
Oilmistseparation	Interface prepared
Toolholder	Misc. static and driven toolholder

