

## LVD Strippit M



Product code	<b>92-000518</b>
Manufacturer	<b>LVD</b>
Model	<b>Strippit M</b>
Type	<b>Punching machine</b>
Condition	<b>New machine</b>
Control	<b>Siemens LVD</b>
Year of manuf.	<b>2024</b>

### Punching specifications

Maximum punching capacity	200kN
Maximum material thickness	6.35mm
Punching accuracy	± 0.1mm
Repetitive accuracy	± 0.05 mm

### Maximum hit rate at 2 mm working stroke

1 mm pitch	850HPM
25.4 mm pitch	400HPM
Marking	1,700HPM
Feed clearance	25mm
Nominal worksheet size	1,250 x 2,500mm

### Table type capacities

Brush table	up to 110 kg at reduced speed
Combo ball/brush	-
Work chute	-
Work clamps	2 (optional 3rd clamp)

### Turret

Turret configuration	47 stations Servo-driven high-speed turret
Auto-index stations	3D - Ø 88.9 mm
Maximum Tool capacity	68 with Multi-Tool
Wheel Tool capacity	x
Tapping Tool capacity	x
Indexable Multi-Tool capacity	x
Angular positioning accuracy	± 0.05 degrees
Controller	Touch-P
Combined positioning speed X-Y	96 m/min.
Tool change time	0.8 sec.
plus	Forming cycle and soft punch function, Fully programmable tappet with Smart-Stroke tappet control

## Electrical power consumption

Average power consumption	6.7kW
Standby operation	0.9kW

## Automation options - MOVit

Automatic load/unload (PA)	x
Compact Tower (CT-P)	x
Flexible Automation (FA-P)	-
Bin sort	-
Robot pick/sort	x
Tower Automation System (TAS)	-
Warehouse Automation System (WAS)	-
Extended Tool Magazine (ETM)	-
Lubrication system	x

