

Tornos Swiss GT 32



Product code	92-000338
Manufacturer	Tornos
Model	Swiss GT 32
Type	CNC swiss type lathe
Condition	DEMO MACHINE
Control	Fanuc 31iB
Year of manuf.	2019

Mainspindle

Number of axis (total)	6 linear axes + 2 C-axes
Bar capacity (max.)	32 mm
Workpiece length (standard)	200 mm
Speed	8,000 rpm
Power	8.2 (10.5) kW
Torque max.	26 Nm

Main operation

Number turning tools	9 (diameter 16x16)
Number front tools (op/cop.) rotating tools	5/5 7 stations
Speed rotating tools	6,000 rpm
Power rotating tools	1 kW

Counter spindle

Bar capacity (max.)	32 mm
Insert length sup spindle	120 mm
Speed	8,000 rpm
Power	8.2 (10.5) kW
Torque max.	26 Nm
Number of tool positions next to the counter spindle	2

Counter operation

Number of tools	8
Number of rotating tools	4
Speed rotating tools	6.000 U/min
Power rotating tools	0,75 kW

Equipment / Accessories

Automation
Guide bush
Part ejection
Barfeeder
Coolant supply

Roboter automation LS 3
Rotating with integrated motor
Pneumatic + oil cleaning of collet
Prepared
High pressure 20 bar

