

Heckert HEC 400 F



Product code	92-000336
Manufacturer	Heckert
Model	HEC 400 F
Type	4-axis horizontal machining center
Condition	Used machine
Control	Siemens 840 D
Year of manuf.	2015

Spindle

Speed	20,000 rpm
Power	33 kW
Torque	130 Nm
Taper	HSK-A-63
Tool magazine	60-stations
Tool changing time	3 s

NC-swivel-table

Speed (max.)	80 rpm
Torque	400 Nm

Pallet changer

Dimensions	400 x 500 mm
Max. Pallet changing-time	8 s

In general

Movement	650 x 650 x 680 mm
Acceleration (X/Y/Z)	7.5 / 9 / 8 m/s ²

Equipment / Accessories

Chip management	Scraper belt chip conveyor
Coolant supply	Inner coolant 80 bar
Air supply	Air through spindle
Work piece measurement	Renishaw OMP60
Tool breakage control	Parallel to main time

